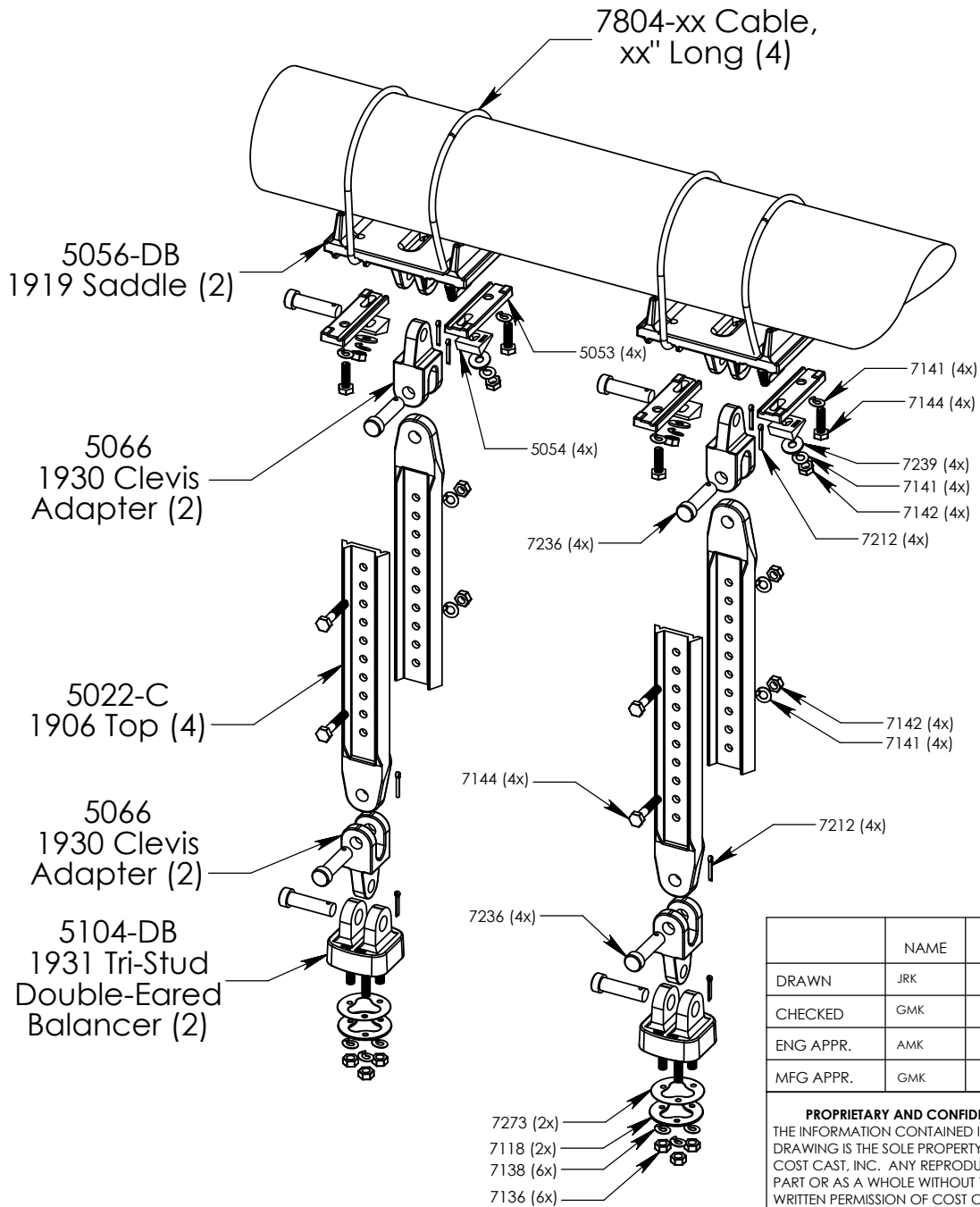


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	10/14/09	GMK



ITEM NO.	PART DESCRIPTION	QTY
5056-DB	1919 Saddle, Al Alloy 535.0, SS304 Bushings (2)	2
7804-xx	Aircraft Cable, xx" Long, 3/8" Swage, SS304	4
7802-C	Cable Clamp Kit	
5053	Mast Arm Cable Clamp, AL Alloy 319.0	4
5054	Mast Arm Cable Wedge, AL Alloy 319.0	4
7144	3/8"-16 x 1-1/4" Cap Screw, SS304	4
7239	3/8" Washer, Flat, Oversized, SS304	4
7141	3/8" Washer, Lock, SS304	8
7142	3/8"-16 Nut, SS304	4
5066	1930 Clevis Adapter, Al Alloy 535.0, SS304 Bushings (3)	2
7236	5/8" Clevis Pin (Rivet), SS304	4
7212	Cotter Pin, SS304	4
5022-C	1906 Top, Chamfered, Al Alloy 535.0, SS304 Bushing	4
7906-H	1906 Hardware Kit	
7144	3/8"-16 x 1-1/4" Cap Screw, SS304	4
7141	3/8" Washer, Lock, SS304	4
7142	3/8"-16 Nut, SS304	4
5066	1930 Clevis Adapter, Al Alloy 535.0, SS304 Bushings (3)	2
7236	5/8" Clevis Pin (Rivet), SS304	4
7212	Cotter Pin, SS304	4
5104-DB	1931 Tri-Stud Double-Eared Balancer, Al Alloy 319.0, SS304 Bushings (2), Cast-In 5/16"-18 SS304 Studs (3)	2
7273	Neoprene (Rubber) Tri-Stud Washer	2
7118	Tri-Stud Washer, .090" Thick, SS304	2
7138	5/16" Washer, Lock, SS304	6
7136	5/16"-18 Nylock Nut, SS304	6

	NAME	DATE
DRAWN	JRK	10/12/09
CHECKED	GMK	10/12/09
ENG APPR.	AMK	10/12/09
MFG APPR.	GMK	10/14/09

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UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES:
 ANGULAR: MACH ± 1/32"
 TWO PLACE DECIMAL ± .03"
 THREE PLACE DECIMAL ± .010"

INTERPRET GEOMETRIC TOLERANCING PER:
 MATERIAL: VARIOUS
 FINISH: VARIOUS
 DO NOT SCALE DRAWING

COST CAST, INC

TITLE:
1919-L-Cxx-06-31-30S-2
 Mast Arm Illuminated Sign Hardware Assembly

SIZE A	DWG. NO. 13714	REV A
SCALE: 1:8	WEIGHT:	SHEET 1 OF 1